

SOUTH PRODUCTION NOTES

July 31, 2015
Friday night Shift Notes

BASF EMPLOYEES

249 Last Recordable

183 Last Lost Time

RC Audit!!!!

Freight Elevator in 31 is temporarily repaired. Please see instructions before using.

#1 MED / AI 3952 next:

Starting to run on afternoon shift. If we get three bags off of the MED and the calciner is not lit, we need to stop mixing.

#1 RC / AI 3952 next:

Sand is flushing through calciner currently. Calciner is to be trained on second shift. After it is trained, try to run the rest of the sand through the calciner and light it. If we get three bags off of the MED and the calciner is not lit, we need to stop mixing.

Exhaust to F1-

#2 MED line / Cu 0860:

Plan is to restart on Saturday day shift. Ensure that the chillers and pumps are running and functioning properly. Will probably run day shift on Saturday.

#2 RC/ Cu 0860:

Drums and partial bag have been brought up. Need to be refed and put into Bag #9 from Lot 172.

#3 MED line / D-1702:

Started mixing batches late on day shift. Will begin extruding on second.

#3 RC / D-1702:

Feed as feed becomes available from MED #3

Exhaust to CTO

#4 RC / D-1145 SNAP

Continue to feed.

Exhaust to 4 DC

#5 RC / Cu 3818:

Continue to feed and get your surface areas. Make sure to fill out the new feed end log sheet located on the discharge desk and get samples of the bags.

Exhaust to 5 DC

#6 RC & Dryer / D 1756

Continue to feed. Will probably run out of feed on second shift.

Exhaust to Sly Scrubber

West Pfaudler / D 1145

Continue on and make two batches per shift so we can catch up on this highest priority job.

East Pfaudler/ D 1756:

Repair was completed. Repair requires a cure time of 12 hours. Will start up at 3 am.

If using lot 51 bags, water pick-up is .77. If using lot 53 bags (down by elevator and in truck dock), water pick-up is .76.

6 Tank:

Tank empty

7 Tank:

Tank empty

National Dryer / D-1145

Continue to feed.

PK Blender:3915 Pill Mix

Catapal is located in loading dock 2. Continue.

Abbe Blender:

Tagged out of service until gate is repaired.

Tower 3 /QVAM:

We plan on loading the tower sometime this weekend.

Tower 6 / DPT 0101:

Tower is loaded and running. A few more days to go.

North Screener /:

Down

South Screener / DPT 0101:

Continue.

#2662 (west) Pill Machine / AI-3915:

Machine has been taken to maintenance, need seals delivered (Monday)

#2664 (east) Pill Machine / AI-3915:

East machine should be ready in maint. By mid morning

TK #2 / V 2010:

Hold until profile is returned or instructed from Bill Grodecki.

TK #4 / Cu 2508:

**UPDATE: Ross mixer gearbox housing broke during mixing, work order submitted but need to know if alternative method for mixing cu 2508. Cars 22-24 and 1-5 have been loaded and unloaded, waiting on replacement decision for Ross mixer. NEED UPDATE FROM MENZ ON REPLACEMENT MIXER STATUS. When running, again, follow the drum remake instructions below:
From Lot 222 drums 8, 10, 15, 16, 22, 23, 27 and 29 (all underfired) have been pulled for remixing and dropping to cart for refeeding. Drum 8 was replaced by drum 21, and drum 10 was replaced by drum 14. And, when the kiln started to unload before the mixer went down drums 14, 15 and 16 were remade. So far, lot 222 is completed up to drum 20. The next drum off will be drum 21, then continue up to drum 32 to complete the lot.**

Harrop Kiln / AI 3920:

Out of material.

Building 27 Belt Filter / 5020:

Continue...We have more copper nitrate in building 7

SOUTH END PRODUCTION PRIORITIES:

- 1) West Pfaudler/National Dryer/#4RC
- 2) East Pfauder/#6RC
- 3) #3 MED/#3RC
- 4) #5 RC
- 5) #2 MED/#2 RC
- 6) #1 MED/#1 RC
- 7) Horne Tableting (work on machine if available)
- 8) #2 Tunnel Kiln
- 9) Reduction Towers
- 10) Reduction Screening